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B.E. / B.TECH. DEGREE EXAMINATIONS, DEC 2019

Seventh Semester

CH16009 – FLUIDIZATION ENGINEERING*(Chemical Engineering)***(Regulation 2016)****Time: Three Hours****Maximum : 100 Marks**Answer **ALL** questions**PART A - (10 X 2 = 20 Marks)**

	CO	RBT
1. What is minimum fluidization velocity and its significance?	1	U
2. Write about spouted bed and its disadvantages.	1	U
3. Differentiate Geldart A and C particles.	1	U
4. Write the various types of fluidized behavior based on velocity.	1	R
5. State Unicore model and its limitation.	2	U
6. The particle size is reduced to one fourth, what will be the space time? Take all the other parameters constant.	2	AP
7. What is the time requirement equation in heat transfer of fluidized bed?	2	AP
8. The dimensionless number which doesn't change in heat and mass transfer equation and the value of Sherwood and Nusselt number in stagnant bed.	2	AP
9. How single stage fluidization is differ with multistage fluidization?	2	R
10. Write any two applications of fluidized bed.	1	U

PART B - (5 X16 = 80 Marks)

11. (a) Elucidate the various forms of contacting of a batch of solids by fluid. (16) 1 U

(OR)

- (b) Write in detail about fluidization quality, advantages and disadvantages of fluidized bed in industrial applications. (16) 1 R

12. (a) Calculate the minimum fluidizing velocity for a bed of large particles. Use the information given for ϵ_{mf} and ϕ_s . (16) 2 AP

Data

Solids: $\rho_s = 2.93 \text{ g/cm}^3$, $d_p = 1.5 \text{ mm}$, $\phi_s = 0.7$, $\epsilon_{mf} = 0.54$

Gas: $\rho_g = 0.01 \text{ g/cm}^3$, $\mu = 0.0003 \text{ g/cm} \cdot \text{s}$

(OR)

- (b) Explain in detail about particle classification with neat sketch. (16) 1 U
13. (a) Derive an expression to relate conversion, residence time and space time through shrinking core model in gas solid reactions from shrinking core model. (16) 1 AP

(OR)

- (b) Elucidate the design equation of catalytic reactors in detail. (16) 1 U
14. (a) A small ($250\mu\text{m}$) cold copper sphere is dropped into a hot fluidized bed of similar solids. Estimate the time needed for the particle to approach within 15 % of the bed Heating a temperature. (16) 2 AP

(a) Use the whole bed coefficient, $Nu_{bed} = 0.045$

(b) Use the single-particle coefficient, Nu_{bed} 180 times the whole bed coefficient

Gas: $\rho_g = 1.2 \text{ kg/m}^3$, $\mu = 1.8 \times 10^{-5} \text{ kg/m.s}$, $k_g = 2.6 \times 10^{-2} \text{ W/m-K}$

Solid: $d_p = 10^{-4} \text{ m}$, $\rho_s = 8920 \text{ kg/m}^3$, $C_{p,s} = 390 \text{ J/kg.K}$

Bed: $\epsilon_f = 0.5$, $u_0 = u_{mf} = 0.1 \text{ m/s}$

(OR)

- (b) Derive the effect of mass transfer in bubbling bed model. (16) 1 U
15. (a) Explain any two case studies related with fluidized bed applications. (16) 1 U

(OR)

- (b) Elucidate types of cyclone separators and its advantages (16) 1 U