







International Workshop on

## PLC and AUTOMATION

27th & 28th December, 2022





## Dr. Ravindra Thamma

Professor &
Department Chair
Manufacturing & Construction
Management
Central Connecticut
State University, USA

### Venue

Lecture Sessions: Dr. A. C. Muthiah Seminar Hall, Central Library, SVCE Hands on Sessions: Mechatronics Laboratory, Dept. of Mechanical Engg

Organized by
Department of Mechanical Engineering, SVCE

### **Chief Patron**

Dr. A.C. Muthiah Chairman

### **Coordinators**

**Patrons** 

Dr., M. Sivanandham Secretary, SVEHT

Shri. A. Muthukumar

Treasurer, SVEHT

Dr. S Ganesh Vaidyanathan

Principal, SVCE

Dr. S. Ramesh Babu, Prof. & HoD / MEC

Dr. C. Senthamaraikannan, Asso. Prof. /MEC

Mr. M. Arul Kumar, Asst. Prof. /MEC









#### Overview

Industrial automation is a set of technologies that uses control systems and devices, such as computer software and robotics, to enable automatic operation of industrial processes and machinery without the need for human operators. Industrial automation eliminates the possibility of human error, reduces costs, saves time, and achieves higher performance. PLCs are used in industrial automation to increase reliability, system stability and performance, minimizing the need for human operators and the chances of human error. PLC programming is extremely valuable to modern industry. The PLC enables cost-effective solutions to even the smallest and largest of manufacturers seeking solutions to complex assembly, process control, testing and manufacturing applications.

### About the Resource Person

Dr. Ravindra Thamma is currently a Professor of Robotics and Mechatronics at Central Connecticut State University, USA. He serves as Department Chair of Manufacturing and Construction Management at CCSU and as program coordinator of Robotics and Mechatronics. Dr. Ravindra Thamma has extensive background in laboratory and curriculum development to enhance education/research facilities and infrastructure to reduce the student learning curve when entering the workforce, while building a firm foundation for life-long professional development for the students. His teaching and research interests are programmable controllers, robotics, linear control systems, and intelligent systems. He is a member of IEEE, ISA, ATMAE.

### Topics to be Covered

- Introduction to Programmable logic controllers
- · File Structures, Addressing formats and PLC development
- Basic, Advance Instruction set and instruction handling
- Analog I/O
- Troubleshooting
- PLC applications and Wiring
- Hands On Laboratory Session using PLC Kit 30 Industrial Applications will be covered.

### **Partcipants**

- Faculty, Student, Research scholar from Academic institutions and Professionals from Industries
- All department faculty members are eligible to participate.
- Registration Fees: Rs 750/- to be paid through GPay
- Kindly pay the registration fees through Google pay.( Mr. M.ArulKumar, 9488990085)
- Seats limited to 50 Numbers on "First come first serve" basis
- Hostel Facilities will be available on prior request.

Last date for Registration: 25th December, 2022

Registration link: https://forms.gle/StTCWu2XiEPReG2A7

Contact: Dr. C. Senthamaraikannan, 9942860999, senthamarai@svce.ac.in

Mr. M.ArulKumar, 9488990085, arulkumar@svce.ac.in







### **DEPARTMENT OF MECHANICAL ENGINEERING**

We cordially invite you for the Valedictory function of

International Workshop on "PLC and Automation"

Date: 28<sup>th</sup> December, 2022 Time: 2.00 PM

Venue: Seminar hall, Dr. A. C. Muthiah Central Library, SVCE

- Prayer Song
- Welcome Address

Dr. S. Ramesh Babu Head of the Department Mechanical Engineering

- Feedback by Participants
- Valedictory Address

Dr. K. Pitchandi COE, SVCE

Certificate Distribution By

Dr. Ravindra Thamma

Professor & Department Chair Manufacturing & Construction Management Central Connecticut State University, USA

Vote of Thanks

Mr. M. Arulkumar

Assistant Professor, MEC

National Anthem

All are Welcome



# SRI VENKATESWARA COLLEGE OF ENGINEERING FEEDBACK FROM THE SPEAKER - GUEST LECTURE

DEFARTMENT	Mech. Engg.
Name of the Speaker	: Dr. Raundra Tramma
Designation	: Professor
Institution/University/Organisa	tion: Central Conneticul Stoll University
Mobile / E-mail	t .
Title of the Lecture	: PLC & Automation
Date	: 2 27/12/2022 2 28/12/202
Time	- Two days.
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Comments by the Speaker	Redrict follows.
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Suggestions for improvement	i
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Signature of the Speaker	: flor.

Signature of Coordinator

Signature of HOD

## Feed Back from the Participants

Overall, how do you rate the program you attended in terms of	usefulness and effectiveness?	NO.	, ic	. 4		. 4		o 4	4	r w	, 4		r un	u	ı ın	, uc	uc	) un	·		9	40	un
Overall, how do you. The duration of the rate the program you session was sufficient to attended in terms of	ger, an overview of the topic	en	io.	4	4	4	·	) 4	en	e un			. 4	un	m	un.	un	ıo	40		4	v	LO.
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How do you plan to implement your learning from the program in your regular teaching/research world is		With the cumoulum	Will form a new laboratory with PLC	Research work	Place of work	Applying learned concepts	To include automation in upcoming projects	To make pump control panel automation	Teaching	PLC is useful for my research work to implement in hardware part.	Plant to study & utilities short cuts	Plan to include in the mechatronics subject	For H&P course	Will make an attempt to read the code in existing PLC at process control lab.	Small in-house automation projects	Research	By providing real time projects using PLC1. Collaboration with other discipline.	I can explain to the students in better way	By adding creative experiments in Industrial Automation Lab	Min projects at under	graduate level	Yes	To use the knowledge learned in my regular teaching
What were the major takaaways from the	Whatsapp Number program	PLC AUTAMATION and 988428627 Applications	Well planned and Good 9500700153 flow of topic	9840188578 Pic	1 Learned, how to 8754494752 handle PLC	PLC ladder 9443813896 programming	Getting started with 9556027816 PLC	8825640556 Learn plc program	Knowledge of 8220589097 automation using PLC	Hands on taboratory sessions are useful to explore knowledge on 7373979714 PLC systems.	8940483969 RS logic - Addressing	9600449166 PLC ladder logic	9444838655 Basics of PLC	9677012487 Basics of PLC coding	8090266180 Basics of PLC	Basics, creation of ladder, Rsilmux, some applications workedout. Major one, manual 9994042052 given	I have gained the knowledge on Ladder 9840204523 program.	9790022606 About PLC	PLC programming using 7358165706 RS Logix	Understood the basics of Understood the basics of Using PLC for system design and the workfollop has created an interest to pursue further and explore more. Thanks for the more, Thanks for the	9962534922 organizing team. Session is Informative	because of Practical 9445652855 demonstration	9790022606 PLC and Automation
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	Name of the Participant	Dr. Gavasakar, T		Dr.A.ANBARASU	Subash N	Dr M Anandan	Bharadwaj S	Bala Subramanian	Senthil T.S.	Rajeswan.V	S.Prakash	Mani Pandi Annamalai S F	Dr. Puviyarasan M	Jai Ganesh S	PK Ezhil Kumar	Dr.S.MUNIRAJ	R. KOUSALYA	Mr.C.NATESAMURTHI	G. Nareshbabu		Dr.S. R. MALATHI	Nivethitha S B	Mr.C.NATESAMURTHI
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## Sri Venkateswara College of Engineering Department of Mechanical Engineering

3rd january, 2023

Report on Two-day International Workshop on PLC and Automation from 27th December, 2022 to 28th December, 2022 at Dr. A. C. Muthiah Seminar Hall, Central Library, Sri Venkateswara College of Engineering.

As in the world of emerging technologies, where a number of ways are being adopted to reduce human efforts, be it the manufacturing processes or medical science, automation has become an important tool for all disciplines. Further, it becomes more significant for all engineers, faculties and students to be aware of the same and learn those aspects as well. Keeping the same thing as a vision, a workshop was organized by the Department of mechanical engineering. Resource person is Dr. Ravindra Thamma, Professor & Department Chair, Manufacturing & Construction Management Central Connecticut State University, USA

#### Resource person details:

Resource person, Dr. Ravindra Thamma is currently a Professor of Robotics and Mechatronics at Central Connecticut State University, USA. He serves as Department Chair of Manufacturing and Construction Management at CCSU and as program coordinator of Robotics and Mechatronics. Dr. Ravindra Thamma has extensive background in laboratory and curriculum development to enhance education/research facilities and infrastructure to reduce the student learning curve when entering the workforce, while building a firm foundation for life-long professional development for the students. His teaching and research interests are programmable controllers, robotics, linear control systems, and intelligent systems. He is a member of IEEE, ISA, ATMAE.

Worksop was inaugurated by the respected Dr. K.R. Santha, Vice Principal,SVCE and Dr. Ravindra Thamma, Central Connecticut State University, USA. Dr. S.Ramesh Babu, HoD/MEC welcomed the resource person, chief guest, faculties, participants and Students. Workshop is compered by Dr. C.Senthamaraikannan, Associate Professor, MEC

Participants are from different engineering Colleges, also from Industries such as Dinesh Industries, Western Thomson group and Delphi TVS. There are totally 51 participants, 10 industrial participants, 25 external faculty members, 10 internal faculty members and 6 PG students.

In the first session, the Resource person gave the introduction of Programmable Logic Control (PLC), explained what exactly it is, who invented it and other history, different modules of the PLC controllers, classifications of PLC, PLC Configuration, basic PLC instructions and various programming techniques and logics used.

Among the various logics, the design of Ladder logic was given focus and simple problems of motor ON/OFF and that of water tank filling were solved using it.

On the first day, introduction to the techniques of automation and names of large scale PLCs used in the industries; light was also thrown on all the modules of PLC (namely power, discrete input/output, Analog input/output, CPU, etc.). On the simulator, participants simulated all that was taught during the theory session: Logic gates simulation using PLC (Ladder logic), the Motor ON/OFF simulation, and Automated Liquid mixer. Finally counters and timers were introduced leading to the solution of Traffic Signal problems and other timer problems, it gave

participants confidence of practicing real-time problems.

On the second day, various industrial problems were covered. They are

- Heating/Air Conditioning Control logic
- Alternating Pump ladder logic
- Packaging Line Automation
- Parking Garage Automation
- Rug Thumper Operation
- Hydraulic Pump with automatic drain and opening with temperature control
- Sawmill Station Control
- Surface Grinder Control and operation
- Mixing Station automation

Demonstration was given by the Prof Ravindra Thamma Participants for all the above automation programs, further he trained all the participants to individually simulate the above automation exercises in RSLogix Software.

Participants were taken to the Center of excellence - Robotics and Automation, Additive manufacturing lab, Mechatronics laboratory, Real time simulation of Robot and demonstration of PLC in Industrial automation was carried out by Dr. M.Mohandass, Assistant HoD/MEC.SVCE.

Valedictory session was conducted at Dr. A. C. Muthiah Seminar Hall, Central Library, Sri Venkateswara College of Engineering, at 2PM on 28th December, 2022. Chief Guest of the Valedictory function is Dr. K.Pitchandi, COE, SVCE and Dr. Ravindra Thamma, Central Connecticut State University, USA. Dr. S.Ramesh Babu, HOD, MEchanical engineering, SVCE welcomed the gathering, followed by a valedictory address was given by Dr. K.Pitchandi, COE, SVCE.

Resource Person Dr. Ravindra Thamma expressed that he very much liked the hospitality given by the mechanical engineering department and SVCE management. He thanked SVCE management for inviting him and also he expressed that the participants are very eager to learn the PLC programming, during the session participants are keen on solving and simulating the various real time problems using PLC ladder logic.

Participants from industries and other institution faculties and internal college faculty members expressed that the resource person taught them the basics of PLC, all the important commands, and he also solved more than 25 industrial oriented automation problems during his two day lecture. All the participants thanked the mechanical engineering department and SVCE management for selecting a valuable resource person and the hospitality, training help provided by faculty, supporting staff and PG students.

Mr.M.Arulkumar, Assistant Professor thanked all the participants and gathered. Workshop came to an end with the distribution of certificates to all the 51 participants by the resource person.

Dr.S. Ramesh Babu Head of the Department Mechanical Engineering

Dr. S. RAMESH BABU, M.E., Ph.D Professor & Head Department of Mechanical Engineering Sri Venkateswara College of Engineering Pennalur, Sriperumbudur (TK) - 602117. Tamilnadu, INDIA.



Welcome Address by Dr. S. Ramesh babu, HoD/MEC

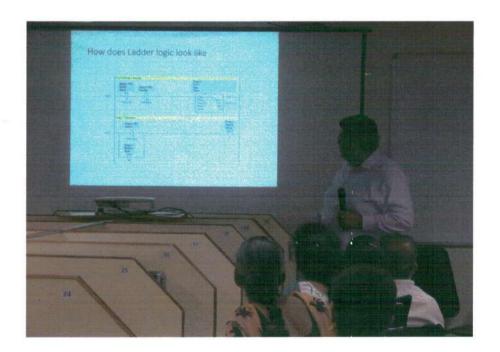


Inaugural Address by Dr. K. R. Santha, Vice Principal, SVCE





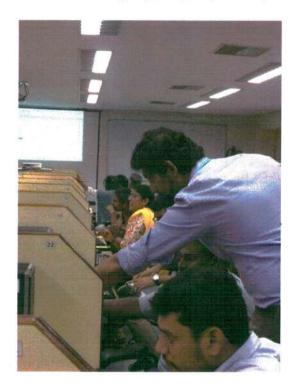
Inaugural Address by Chief Guest Dr. Ravindra Thamma, Central Connecticut, State University, USA



Session was handled by Dr. Ravindra Thamma, Central Connecticut, State University, USA



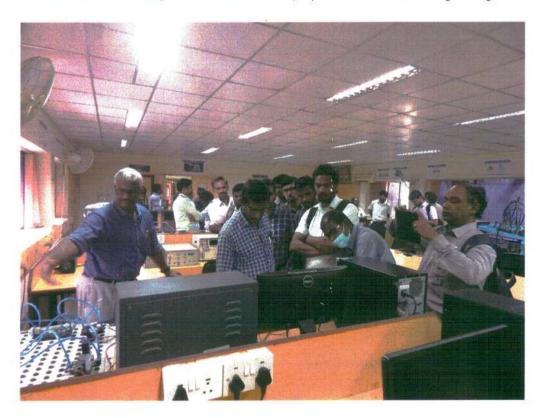
Simulation of PLC logic by participants, resource person guided the participants



Simulation of PLC logic by participants, PG Students guided the participants



Visit to Center of Excellence, Robotics and Automation, department of mechanical engineering, SVCE



Visit to Mechatronics laboratories by participants, Real time simulation of PLC in Industrial Scenario by Dr. M.Mohandass, Assistant HoD/MEC,SVCE



Memento is given by Dr. K.Pitchandi, COE, SVCE to resource person Dr. Ravindra Thamma, Central Connecticut State University, USA. along with Dr. S.Ramesh Babu, HOD, MEchanical engineering, SVCE



Certificate Distribution to Participants from Delphi TVS India ltd.



Certificate Distribution to Participants fromWestern Thomson India ltd.



Certificate Distribution to Internal Participants From SVCE



Certificate Distribution to PG students From SVCE



Certificate Distribute to other University Participants -Veltech University



Certificate Distribute to other University Participants - SCSVMV University



Feedback by External participants



Feedback by External participants



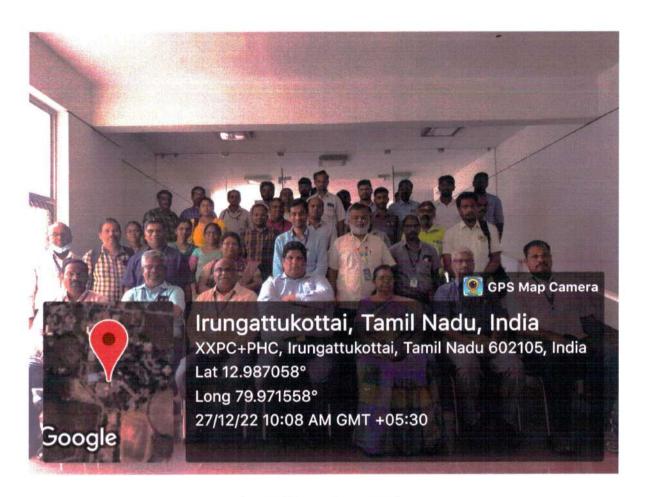
Group Photo of the Workshop



Gathering of the participants



Geotagged Photo during the Welcome address by Dr. S.ramesh Babu, HoD/MEC, SVCE on the diasDr. K.R. Santha, Vice Principal, SVCE and Dr. Ravindra Thamma, Central Connecticut State University



Group Photo - Geotagged

Dr. S. RAMESH BABU, M.E., Ph.D Professor & Head Professor

Tamilnadu, INDIA

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-2	2 Mrs.V.RAJESWARI	SRI VENKATESWARA COLLEGE OF ENGINEERING	Vice of
3	3 Mr. PRASHANNA RANGAN R	Sri Venkateswara College of Engineering	12880
4	4 Mr. Sudharsan	Sri Venkateshwar college of engineering	Degenner
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11	11 Mr A VENGATESAN	Saveetha School of Engineering	ASWALE STATES
12	12 Mr. VISHNU CHANDRAN	Sri Venkateswara College of Engineering	Jamor CO
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21	21 Dr. V. SRIDHARAN	SACE	O photom

Professor & Head Professor & Mechanical Engineering Pollege of Engineering

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Professor & Head
Department of Mechanical Engineering
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47	47 Mr.G.Chandrasekar	SVCE Industrial automation and robotics	a de la company
48	48 Mr.R.Naveen	SVCE Industrial automation and robotics	to the
49	49 P.K Ezhil Kumar	Dinesh Engineering Industries, Sriperumbudur	S. C.
50	50 Dr. J. M. Gnanasekar	SVCE-CSE	A TO
51	51 Mr. P. Gewitham	Dr. SACOE - MECH	1
52	52 Mr. M Guhan	Dr. SACOE - EEE	Cular
53	S Bharadwa	SVCE-EEE	Burg
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Dr. S. RAMESH BABU, M.E., Ph.D Professor & Head Department of Mechanical Engineering Sri Venkateswara College of Engineering Pennalur, Sriperumbudur (TK) - 602117. Tamilnadu, INDIA.

## Department of Mechanical Engineering Sri Venkateswara College of Engineering

Date: 01/12/2022

## Submitted to the Principal

To

Dr. Csk

Ramer

Dear Sir,

Sub: Requesting permission to use Guest house for the International Guest Speaker

Dr. Ravindra Thamma Professor & Department Chair, Manufacturing &

Construction Management Central Connecticut State University, USA from

26.12.2022 to 28.12.2022

We are organizing a two-day workshop on PLC and Automation on 27<sup>th</sup> and 28<sup>th</sup> December 2022. Dr. Ravindra Thamma, Professor & Department Chair, Manufacturing & Construction Management Central Connecticut State University, USA has expressed his consent to handle the two days' entire sessions. Hence he will be coming to Chennai On 26<sup>th</sup> December 2022 and has requested to arrange the accommodation nearer to the college. In this regard your kind permission is requested to permit him to stay at our guest house from 26.12.2022 to 28.12.2022.

Thanking you

Dr. S. Ramesh Babu

Professor and Head

To: Adm-Exe/Hoo-MEC Approved, of provide a good accompodation

2/12

## Department of Mechanical Engineering Sri Venkateswara College of Engineering

Date: 01/12/2022,

## Submitted to the Principal

Dr. Csk

Dear Sir,

2/12/22

**Sub:** Requesting permission to permit the outstation participants to stay in the college hostel on payment basis – reg

We are organizing a two-day workshop on PLC and Automation on 27<sup>th</sup> and 28<sup>th</sup> December 2022. We may expect participants from outstation. If the outstation participants are requesting for a stay at our hostel, your kind permission is requested to permit the outstation participants alone to stay at our college hostel on a payment basis on 26.12.2022 and 27.12.2022.

Thanking you

Dr. S. Ramesh Babu

Professor and Head

To: Warden/How-MEC We shall Consider the Dequest browided rooms are available

# Sri Venkateswara College of Engineering Department of Mechanical Engineering

Dr. Csk

To prepare a

Fix the Event Schedule with

topics

Submitted to The Principal, SVCE

Dear Sir,

We are planning to organize a Two-day workshop on "PLC and Automation", on 27th & 28th December, 2022 in collaboration with Ravindra Thamma, Professor & Department Chair, Manufacturing & Construction Management, Central Connecticut Thiversity, USA. This workshop will be a complete hands on session in which the expert will give an outline about PLC and will assign some projects to the participants, which should be completed within the time schedule.

In this regard following tentative expenditure will be incurred for conducting this event,

S No.	Description	Amount in Rs
1.	Speaker Expenses  1. Honorarium – Rs 12,000 (Rs 6000/day)  2. Travel – Rs 5000 (Local travel)  3. Food Expenses – Rs 2000	19000
2.	Refreshments & Food (for 60 Nos @ Rs 150 / day)	18000
3.	Stationeries for Participants	3000
4.	Banner & Certificate Charges	5000
	Total	45000

It is proposed to collect Rs 750/- as registration fees from the participants. It is also decided to restrict the maximum number of participants as 50, since we have 50 systems in the CAD lab. Additional amount required for conducting the event may be utilized from the budget of department of mechanical engineering on approval.

Hence Kind permission is requested to conduct the event, and also to grant us an advance amount of Rs 30 000/- to conduct the event.

Thank you

Dr. S. Ramesh Babu,

HoD/MEC