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| Department of Biotechnology   | LP: BT 22301<br>Rev. No: 00<br>Date:1.08.2023 |
| B.E/B.Tech/M.E/M.Tech : Biotechnology<br>PG Specialisation : NA<br>Sub. Code / Sub. Name : BT22301/Stoichiometry and Process Calculations<br>Unit : I | Regulation: 2022                              |

## UNIT I

## INTRODUCTION TO STOICHIOMETRY

6

Dimensions and system of units. Fundamental and derived units, Unit conversions and its significance. Balancing the equations. Basic unit operations.

OBJECTIVE: To recall different system of units and relate its conversions.

| Session No *                               | Topics to be covered                  | Ref                  | Teaching Aids |
|--|---------------------------------------|----------------------|---------------|
| 1.   | Dimensions and system of units.       | T1- CH.1;Pg. 1-4     | BB/LCD        |
| 2.   | Fundamental and derived units,        | T1- CH.1;Pg. 5-9     | BB/LCD        |
| 3.   | Unit conversions                      | T1- CH.1;Pg. 12-14   | BB/LCD        |
| 4.   | Unit conversions and its significance | R3- CH.1;Pg. 15-16   | BB/LCD        |
| 5.   | Balancing the equations               | T1- CH.6;Pg. 380-387 | BB/LCD        |
| 6.   | Basic unit operations                 | T3- CH.3;Pg. 59-61   | BB/LCD        |
| Content beyond syllabus covered (if any):- |                                       |                      |               |

\* Session duration: 50 minutes



Sub. Code / Sub. Name : BT22301/Stoichiometry and Process Calculations  
Unit : II

UNIT II BASIC CHEMICAL CALCULATIONS 10

Mole concept: atomic weight, molecular weight and equivalent weight. Molarity, molality, normality, ppm, mole percent, mass percent, and volume percent. Density, Viscosity, Specific gravity and Surface tension. Gases: Gas laws, Average molecular weight and density.

OBJECTIVE : To study about the basic chemical calculations and their applications.

| Session No *  | Topics to be covered               | Ref                  | Teaching Aids |
|---|------------------------------------|----------------------|---------------|
| 7.  | Atomic weight, molecular weight    | T1- CH.2;Pg. 30-31   | BB/LCD        |
| 8.  | Mole concept and equivalent weight | T1- CH.2;Pg. 31-32   | BB/LCD        |
| 9.  | Molarity, molality                 | T1- CH.2;Pg. 51-52   | BB/LCD        |
| 10.   | Normality                          | T1- CH.2;Pg. 52-53   | BB/LCD        |
| 11.   | ppm, mole percent                  | T1- CH.2;Pg. 53-54   | BB/LCD        |
| 12.   | mass percent, and volume percent   | T1- CH.2;Pg. 54-55   | BB/LCD        |
| 13.   | Density, Specific gravity          | T1- CH.6;Pg. 340-359 | BB/LCD        |
| 14.   | Viscosity and Surface tension      | T1- CH.6;Pg.381-385  | BB/LCD        |
| 15.   | Gas laws                           | T1- CH.5;Pg.194,205  | BB/LCD        |
| 16.   | Average molecular weight           | T1- CH.6;Pg.340-345  | BB/LCD        |
| Content beyond syllabus covered (if any): ideal and non ideal gases |                                    |                      |               |

\* Session duration: 50 mins



Sub. Code / Sub. Name : BT22301/Stoichiometry and Process Calculations  
Unit : III

UNIT III MATERIAL BALANCE WITHOUT CHEMICAL REACTIONS

9

Process flowsheet, Degree of freedom, Material balance with and without recycle; Bypass and purge streams, Material balance without chemical reactions: Dryer, Evaporator, Extractor, and Distillation column.

OBJECTIVE: To explain the concept of material balance and relate its outcomes.

| Session No * | Topics to be covered                 | Ref                | Teaching Aids |
|--------------|--------------------------------------|--------------------|---------------|
| 17.          | Process flowsheet, Degree of freedom | T3- CH.4;Pg. 84    | BB/LCD        |
| 18.          | Material balance without recycle     | T1- CH.3;Pg. 64-72 | BB/LCD        |
| 19.          | Material balance with recycle        | T1- CH.3;Pg. 64-72 | BB/LCD        |
| 20.          | Bypass                               | T3- CH.4;Pg. 110   | BB/LCD        |
| 21.          | Purge streams                        | T3- CH.4;Pg. 110   | BB/LCD        |
| 22.          | Dryer                                | T1- CH.3;Pg. 64-65 | BB/LCD        |
| 23.          | Evaporator                           | T1- CH.3;Pg. 65-66 | BB/LCD        |
| 24.          | Extractor                            | T1- CH.3;Pg. 66-68 | BB/LCD        |
| 25.          | Distillation column.                 | T1- CH.3;Pg. 68-72 | BB/LCD        |

Content beyond syllabus covered (if any):- Mixing

\* Session duration: 50 mins



Sub. Code / Sub. Name : BT22301/Stoichiometry and Process Calculations  
Unit : IV

## UNIT IV

## MATERIAL BALANCE WITH CHEMICAL REACTIONS

10

Concept of limiting and excess reactants, percentage conversion, yield, selectivity, Material balance with chemical reactions - single and multiple reactions, Application of material balance in bioprocesses.

OBJECTIVE: To apply the concept of material balance in various unit operations.

| Session No *                                | Topics to be covered                            | Ref                  | Teaching Aids |
|---|---|----------------------|---------------|
| 26.   | Material balance with chemical reactions        | T1- CH.3;Pg. 58-60   | BB/LCD        |
| 27.   | Limiting reactant                               | T1- CH.3;Pg. 60-63   | BB/LCD        |
| 28.   | Excess reactants                                | T1- CH.3;Pg. 60-66   | BB/LCD        |
| 29.   | Percentage conversion                           | T1- CH.3;Pg. 63-69   | BB/LCD        |
| 30.   | Yield   | R1- CH.3;Pg. 63-67   | BB/LCD        |
| 31.   | Selectivity                                     | T1- CH.3;Pg. 71-75   | BB/LCD        |
| 32.   | Material balance with single reaction           | T3- CH.4;Pg. 116-125 | BB/LCD        |
| 33.   | Material balance with multiple reactions        | T3- CH.4;Pg. 125-142 | BB/LCD        |
| 34.   | Application of material balance                 | R2- CH.4;Pg. 52-55   | BB/LCD        |
| 35.   | Application of material balance in bioprocesses | R2- CH.4;Pg. 55-65   | BB/LCD        |
| Content beyond syllabus covered (if any): - |   |                      |               |

\* Session duration: 50 mins



Sub. Code / Sub. Name : BT22301/Stoichiometry and Process Calculations  
Unit : V

## UNIT V

## CONCEPTS IN ENERGY BALANCES

10

Law of conservation of energy and Energy balance equation, Heat capacity of solids, liquids and gases, Sensible and latent heat, Hess's law, Laws of thermodynamics, Standard heat of reaction: formation and combustion, Enthalpy determination, Thermodynamic aspects of Biological processes.

OBJECTIVE: To explain the concept of energy balance and relate its outcomes.

| Session No *                                | Topics to be covered                              | Ref                   | Teaching Aids |
|---|---|-----------------------|---------------|
| 36.   | Law of conservation of energy                     | T2- CH.3;Pg. 121-136  | BB/LCD        |
| 37.   | Energy balance equation                           | T4- CH.8;Pg. 237-239  | BB/LCD        |
| 38.   | Heat capacity of solids, liquids and gases        | R2- CH.12;Pg. 416-422 | BB/LCD        |
| 39.   | Sensible and latent heat                          | T4- CH.9;Pg. 345-347  | BB/LCD        |
| 40.   | Hess's law  | T2- CH.3;Pg. 144-154  | BB/LCD        |
| 41.   | Laws of thermodynamics and Enthalpy determination | T4- CH.9;Pg. 301-305  | BB/LCD        |
| 42.   | Standard heat of reaction                         | T4- CH.8;Pg. 276-277  | BB/LCD        |
| 43.   | Standard heat of formation                        | T4- CH.8;Pg. 277-279  | BB/LCD        |
| 44.   | Standard heat of combustion                       | T4- CH.8;Pg. 277-279  | BB/LCD        |
| 45.   | Thermodynamic aspects of biological processes.    | R2- CH.5;Pg. 101-107  | BB/LCD        |
| Content beyond syllabus covered (if any): - |   |                       |               |

\* Session duration: 50 mins





Sub Code / Sub Name: BT22301/Stoichiometry and Process Calculations

**TEXT BOOKS:**

1. "Stoichiometry", B.I. Bhatt, S.M. Vora, McGraw Hill Publishing Company Limited, 4th edition, 2004.
2. "Basic Principles & Calculations in Chemical Engineering", David M.Himmelblau, James B. Riggs, PHI Learning Pvt. Ltd, 7th edition, 2006.
3. "Elementary Principles of Chemical Processes", Richard M. Felder, Ronald W.Rousseau, Wiley, 3rd edition, 2004.
4. "Chemical Process Principles Part-I: Material and Energy Balances", O.A.Hougen, K.M.Watson, R.A.Ragatz, CBS Publishers New Delhi, 2nd edition, 2004.

**REFERENCES:**

1. "Stoichiometry and Process Calculations", Narayanan, K.V. and Lakshmi Kutty PHI, 2006.
2. "Bioprocess Engineering Principles", Doran M Pauline, 2nd Edition, Elsevier, 2012.
3. "Unit Operations of Chemical Engineering", McCabe, W.L., J.C. Smith and P.Harriot, 6th Edition, Mc Graw Hill, 2001.

|             | Prepared by   | Approved by   |
|-------------|---|---|
| Signature   |  |  |
| Name        | Dr. V. Sumitha  | Prof. E. Nakkeeran  |
| Designation | Professor   | Professor & HOD   |
| Date        | 1.08.2023   | 1.08.2023   |
| Remarks *:  | The Same lesson plan will be followed in the subsequent year                        |   |
| Remarks *:- |   |   |

\* If the same lesson plan is followed in the subsequent semester/year it should be mentioned and signed by the Faculty and the HOD.

  
1/8/23